

## Warranty

### *Manufacture Warranty*

- *As specified in manufactures warranty.*

### *Workmanship Warranty*

- *Phil Beaulieu & Sons Home Improvement, Inc. has a lifetime workmanship warranty.*

*Note:* After two (2) years of original installation date, any manufacture warranty service will be performed by Phil Beaulieu & Sons Home Improvement, Inc. for a small service fee starting at \$65.00.

## Screen Removal

- 1) *Remove screen from inside the house*
- 2) *Grab screen at the bottom rail*
- 3) *Firmly push to the right while pushing the left side outward*

*Note:* keep a firm grip on screen to prevent it from falling outside

Firmly push to the right while holding the bottom rail.



## Condensation

*A process which atmospheric water vapor liquefies to form fog, clouds, or the like.*

*A reaction between two or more organic molecules leading to the formation of a larger molecule and the elimination of a simple molecule such as water.*

Condensation comes from the moisture in the air, and is caused by too much moisture in the air for a certain temperature. Condensation forms when warm, moist air touches a surface that is colder than the dew point of the warm air. As that air becomes colder and its temperature drops below its dew point, it must release excess moisture to reach its new, lower dew point. It releases moisture in the form of water, which appears on the colder surface.



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**Care and Maintenance of  
Your New Vinyl Windows**



## Congratulations

You have just purchased premium windows from Phil Beaulieu & Sons Home Improvement, Inc. We want to ensure that you will be 100% satisfied with your new windows and our workmanship for years to come.

This literature will give you needed information and helpful hints for care and maintenance of your new windows

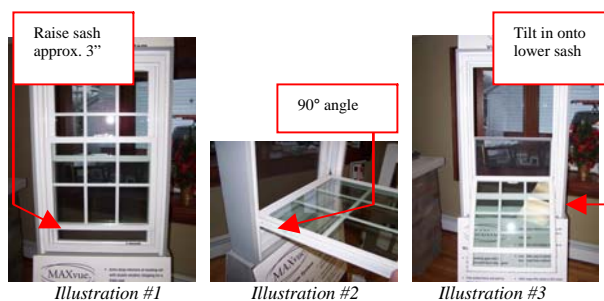
We thank you for your business and look forward to serving you with any future projects.

Sincerely,  
The Beaulieu Family

## Tilt and Clean Instructions

### Hint to Tilt and Clean

- 1) Unlock window
- 2) Raise lower sash approximately 3" (see illustration #1)
- 3) Tilt in sash past 90° and lay window onto sill (see illustration #2)
- 4) Now you should have two (2) free hands for washing
- 5) Lower the top sash 3" to 4" and tilt in onto lower sash for washing (see illustration #3)



### Hint Not to Cause Damage

- 1) When the window is tilted at 90° (this is the position that the sash is removed from the frame) lift up and out. Note: You should not need to remove sash from frame
- 2) After both sashes have been washed, pivot the top sash back into place. Note: Repeat this process for the lower sash.
- 3) Remember to lock the window when completed

Note: Do not remove sticker in window header above sash located in the main frame, this has all homeowner warranty information.

## Track Instructions

### If Window comes out of balance shoe

- 1) While holding sash 90° from the frame (see illustration #2)
- 2) Reinsert pivot bar from sash into balance shoe (see illustration #4)
- 3) Pivot sash closed

### When Balance Shoe Is Pushed Down

- 1) Insert screwdriver into the balance shoe (see illustration #5)
- 2) Turn screwdriver to release brakes on balance shoe. Notes: Turn screwdriver counter clockwise for right hand balance. Turn screwdriver clockwise for left hand balance. Hold screwdriver firmly because this will allow balance shoe to move upward quickly and easily (see illustration #4)
- 3) Raise the balance shoe approximately 2"-3" off sill (see illustration #6)
- 4) Turn screwdriver in the opposite direction to reset brake
- 5) Lower sash until pivot bar makes contact with balance shoe
- 6) Tilt and lower sash 90° from frame
- 7) Pivot bar will drop back into balance shoe

